Technical Data Sheet

B2012 – EPOXY RESIN Revised 18.05.16



B2012 Epoxy Resin

PRODUCT DESCRIPTION

A steel-filled epoxy putty for general maintenance and repairs. For filling, rebuilding and bonding metal surfaces

APPLICATIONS

B2012 is suitable for bonding a wide range of variety of surfaces including steel, aluminium, and galvanised iron. B2012 reacts within a few minutes to give a tough resilient bond on a wide variety of surfaces.

USEFUL NOTES

- Clean & Easy to use
- Viscous but not thixotropic
- Rapid curing

INSTRUCTIONS FOR USE

- Ensure that surfaces to be bonded are clean and free from grease, dirt, dust and any other contamination.
- Mix equal quantities either by weight or volume of the two parts and stir thoroughly until a colour is obtained. Where a static mixing nozzle is supplied the 2 parts will be mixed correctly upon dispensing.
- Apply to one surface and offer up the second surface. Clamp or jig together under light pressure.
- Leave to cure at room temperature.

TECHNICAL FEATURES

| | Part 1 | Part 2 |
|----------------------|--------------------------|-------------------------|
| Physical form | Viscous | Viscous liquid |
| Chemical type | Ероху | Mercaptan and polyamide |
| Appearance | Clear | Clear |
| Viscosity | 100cps | 130cps |
| Specific | 1.17 | 1.14 |
| Mix ratio | 1:1 | |
| Work life | As a mix: 4 ½ - 5mins | |
| Temperature Range | -40°C - 121°C | |

CURED PROPERTIES

| Plastics | Shear strength psi |
|--------------------|--------------------|
| ABS | 210 |
| GRP | 540 |
| HIPS | 210 |
| Nylon | 180 |
| Perspex | 330 |
| uPVC | 170 |
| Polycarbonate | 240 |
| Metals | Shear strength psi |
| Steel | 550 |
| Steel, abraded | 900 |
| Stainless steel | 1050 |
| Aluminium | 650 |
| Aluminium, abraded | 960 |
| Galvanised iron | 800 |
| Others | |
| Plywood | 680 |
| Teak | 820 |

STORAGE

Stored under dry conditions in closed containers between 5 and 25°C B2012 will have a shelf life of 12 months.

HEALTH & SAFETY

This technical information sheet does not constitute a Material Safety Data Sheet (MSDS). Before using this product ensure you have read and fully understood B2012 MSDS.

PRESENTATION

| Cartridges | 28ml, 50ml |
|------------|------------|
| Clam Packs | 28ml |

PRECAUTIONS: This product and the auxiliary materials normally combined with it are capable of producing adverse health effects ranging from minor skin irritation to serious systemic effects. None of these materials should be used, stored, or transported until the handling precautions and recommendations as stated in the Material Safety Data Sheets (MSDS) for this and all other products being used are understood by all persons who will work with the product. Warranty: All products purchased from or supplied by Bondloe are subject to terms and condition set out in the contract. Bondloc warrants only that its product will meet those specifications designated as such herein or in other publications. All other information supplied by Bondloe is consider accurate but are furnished upon the express condition the customer shall make its own assessment to determine the product's sublicity for particular purpose. Bondloc makers no other warranty, either express or ombled, including those regarding such other information, the data upon which the same is based, or the results to be obtained from the use thereof; that any product shall be merchantable or fit for any particular purpose; or that the use of such other information or product will not infringe any patent.