Technical Data Sheet

B7778 – Cut & Tap Revised 03.08.10



B7778 Cut & Tap

PRODUCT DESCRIPTION

A ready to use cutting and tapping fluid specially formulated to improve tool performance and extend tool life. It contains additives to prevent pitting, galling, and metal seizures. B7778 reduces heat build-up and incorporates corrosion inhibitors.

APPLICATIONS

B7778 can be used for cutting, tapping, reaming and turning. It is suitable for us on aluminium and steel.

USEFUL HINTS

- For cutting, tapping, reaming and turning
- Extreme pressure additives
- High pressure discharge to aid penetration
- Prolongs tool life and improves machined finish
- Reduced heat build up
- Incorporates corrosion inhibitors
- Chlorine free

INSTRUCTIONS FOR USE

Shake can well before use. Spray tool area to be treated, repeat if necessary.

STORAGE

Storage temperature should be kept below 50°C. Storage area should be out of direct sunlight.

TECHNICAL FEATURES

Appearance	Brown liquid
Odour	Sweet solvent
Contents	Blend of highly refined paraffinic mineral oils, white spirit, extreme pressure additives, corrosion inhibitors, hydrocarbon solvents and propellants
Solubility	Insoluble in water
Storage	Below 50°C
Flash Point	< 0°C
Relative Density	0.840
Temperature range	For use at ambient temperatures

HEALTH & SAFETY IN USE

Pressurised container. Protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Do not spray on to an open flame or any incandescent material. Keep away from sources of ignition. This technical information sheet for does not constitute a Material Safety Data Sheet (MSDS). Before using this product ensure you have read and fully understand the MSDS.

PRESENTATION

Aerosol......400ml

PRECAUTIONS: This product and the auxiliary materials normally combined with it are capable of producing adverse health effects ranging from minor skin irritation to serious systemic effects. None of these materials should be used, stored, or transported until the handling precautions and recommendations as stated in the Material Safety Data Sheets (MSDS) for this and all other products being used are understood by all persons who will work with the product. Warranty: All products purchased from or supplied by Bondloc are subject to terms and conditions set out in the contract. Bondloc warrants only that its product will meet those specifications designated as such herein or in other publications. All other information supplied by Bondloc is consider accurate but are furnished upon the express condition the customer shall make its own assessment to determine the product's suitability for a particular purpose. Bondloc markes no other warranty, either express or implied, including those regarding such other information, the data upon which the same is based, or the results to be obtained from the use thereof; that any product shall be merchantable or fit for any particular purpose; or that the use of such other information or product will not infringe any patent.